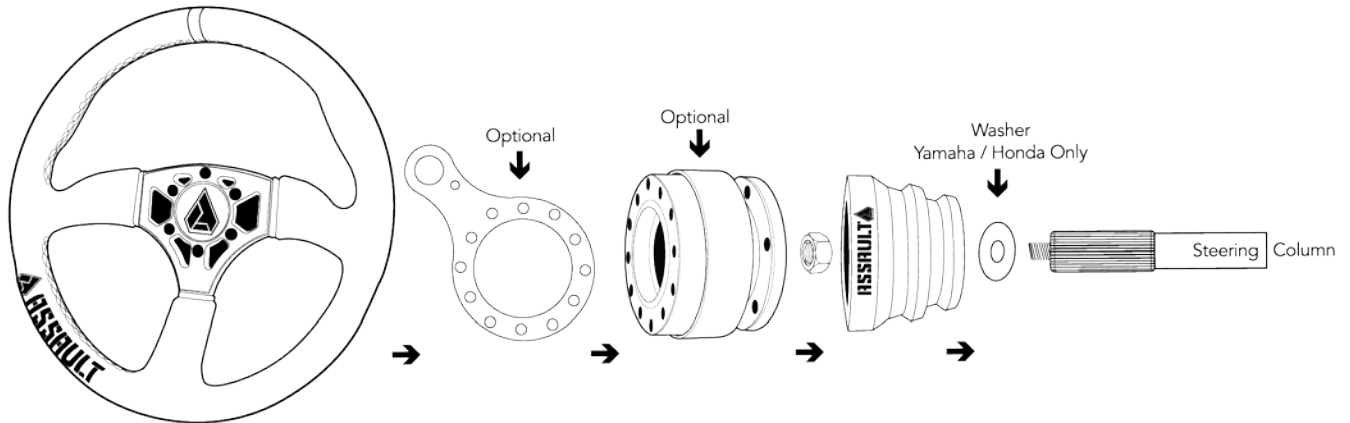


**Do not use components shown.**





### FROM THE TOOLBOX

- Hex Key Sets
- Socket Set
- Thread Locker (Optional)
- Variable Torque Impact

### NEED ADDITIONAL HELP?

Check out our YouTube channel  
 Call us: (714) 799-6711  
 Monday - Friday: 8am-5pm  
 Email: [customer\\_service@assaultind.com](mailto:customer_service@assaultind.com)

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### INSTALLATION

1. Make sure your wheels are at zero (completely straight) before removing the OEM steering wheel.
2. Unbolt and remove the OEM steering wheel. If it is difficult to remove, a steering wheel removal tool may be required to slide the wheel off of the taper.
3. Inspect the splines and threads on the column, clean dirt debris and thread locker before proceeding to the next step.
4. Install the hub logo side up with mount hole on "center". The logo should appear slightly offset.
5. Do not install the nut yet - add the steering wheel with a couple of bolts, get in the vehicle and drive it forward about 10-15 feet or enough to see if the wheel is tracking straight. If it is not exactly straight - stop, remove the wheel with hub attached and rotate it to the left or right on the spline and repeat this step until the wheel tracks correctly going in a straight line.
6. Once installed and tracking is satisfactory, park the vehicle, thread the nut onto the column, holding the wheel you can use an impact on a low setting or tighten with a ratchet. The nut should have an integrated nylon lock. Torque the nut to 30-35lbs. ft.
7. Remove the bolts holding the steering wheel in place and set it aside for optional accessories if applicable.
 

**Quick Release:** Holding the quick release mount with 2 hands, press the button and pull back the sleeve to release the male end from the main body. Using the supplied bolts install the male portion of the adapter to the hub. There is an indentation at the top of the base. That is the top. A dab of blue thread locker can be used to prevent bolts from loosening over time but it is not required. The main body will be installed directly to the back of the wheel.

**Push To Talk Plate (PTT):** The PTT plate installs between wheel and the quick release main body or if not using a quick release install between wheel and hub.
8. Place the optional accessories on a flat surface (if applicable) - first the main body of the quick release (The button should be at the top), then the PTT, aligning holes appropriately. Then place the wheel on top and orient the PTT where it will be most comfortable for your set up. Add the top plates for the wheel and then install the bolts to hold it all together. Thread locker can be used in this step but is not required.
9. Place the wheel on the male end of the quick release, if the wheel does not engage you can rotate until it catches. Once it locks in place, the install is complete.



# ASSAULT

INDUSTRIES

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